

**Caution, please check:**

- Is electric tension of the vehicle and the Dautel-Lift identically
- Vehicle dimensions and assembly drawing all right?
- If Auxiliary frame necessary, check dimensions

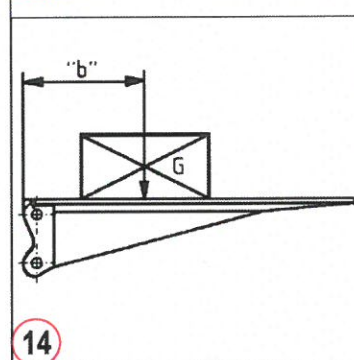
5. Use especially existing bore holes in chassis. Mark longitudinal position of brackets on chassis. Pull brackets away from chassis cross direction and lower DL completely. Mark location of fixing hole via drilling template out of assembly drawing. Here it's very important to consider dimension D. Respect number of screws and diagonal location of fixing holes on brackets according to assembly drawing. Bore fixing holes 14,5mm deep into chassis and repaint blank spots. Lift DL and push brackets cross direction to chassis.

**15. Caution security relevant!**

After performed load check retighten binding screws between bracket / guiding profile. Fastening torque 310Nm.

16. DL ready for operation.

17. Fix the sticker „VEHH warning label“ at/in the body in the area of the taillift.



**Preparatory works:**

1. Mount main current fuse according to the assembly instruction.

2. Cabin switch should be placed visible in the cabin (not necessary if truck is prepared with VEH port code A).

- Remove any protruding objects from chassis.
- Mount power feed cable, earthing lead and control circuit cable scuff-free following the guidelines of the truck manufacturer. Introduce cuttings in the rear member according to assembly drawing if necessary.

6. Fix all brackets with provided screws on chassis. Check assembly drawing for number of screws. Fastening torque 175Nm. Consider diagonal arrangement within brackets.

7. Attach DL electrical via VEH port Code A and B

8. Complete driving out.

9. Torque down binding screw M16 bracket / guiding profile. Fastening torque 310Nm.

10. To level the DL in completely retracted and extended position use adjusting screws and bails.

11. Extend platform. Level platform with functions „lifting/lowering“ and „retract/extend“ to vehicle bed height. Then drive DL with „retract/extend“ function in desired operating position. To start in the future in this position automatically, the knurled screw has to be pushed over the proximity switch on the right inside of the guiding profile and has to be torqued.

12. If using overrideable bridge, lift frame stops have to be mounted. If using a platform with integrated stop, frame stops can be dispensable. Cut-outs for closing parts can be omitted in a riveted overrideable profile.

13. Mount dirt traps.

14. Perform load check correctly according to test book.

If there are protruding components of the vehicle chassis in the area of the brackets, they can be moved lightly. (q.v. specified areas on assembly drawing)

**Attention:** Brackets have to lay on strong chassis areas. If necessary reinforcements are essential. Check assembly drawing.

